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*'ECHNICAL DATA SHEET* 

PIPE DOPE DEGREASER

Pipe Dope Degreaser (PDD) is a water-based, non-flammable and fully biodegradable detergent for rapid removal of conventional metallic pipe dopes and non-metallic pipe dopes. Naturally-derived citrus and pine terpenes, in combination water soluble emulsifiers, readily dissolves greasy pipe dope and allows free-rinsing with steam or hot water. PDD does not contain petroleum distillates, anv harmful aromatic hydrocarbons or chlorinated solvents. It is formulated for effective removal of pipe dope without compromising worker safety or environmental stewardship. PDD also contains rust inhibitors to help prevent flash rusting after rinsing. Removing pipe dope with water-soluble PDD will not interfere with subsequent acid passivation or pickling operations.

## **DIRECTIONS:**

(OSTREM)

DRILL PIPE & CASING

Use PDD undiluted. Remove excess pipe dope where possible.

*For cleaning tubing in place:* Inject product slowly to the end of tubing. Allow maximum soaking time for dissolution of pipe dope. Reverse contaminated solution from tubing. Dispose according to regulations.

*For cleaning disassembled tubing:* Apply PDD directly to pipe dope. Scrub with a brush. Rinse with steam or pressure wash with hot water for best results.

## GENERAL DEGREASING & SPILL CLEAN UP

For light duty and routine cleaning of tools and equipment, PDD may be diluted 1:10 – 1:20 with water. For heavy duty grease/oil spills, absorb bulk of spill with absorbent material and apply PDD directly to the spill. Scrub to emulsify. Use absorbent material again to recover emulsified spill. Rinse the surface with hot water.

## FOR COMMERCIAL USE

April 1, 2019

